Test Report n° TR_20039
Rapporto di prova n° TR_20039

Environmental Testing – Cold
Test di Condizionamento Ambientale - Freddo
Ref: test procedure IL22001
Rif: procedura di test IL 22001

Product under testing ***Prodotto testato***	D_CPTIN3207-LS-P1L3AR-EHS1		
P/N ***P/N***	993201911202		
Lab Sample ID ***ID campione***	315 A	**Received date** ***Ricevuto il***	10/02/2020
Derived models ***Modelli derivati***	N/A		
Standard Rev. Date/Ed. ***Standard/Data Revisione/Ed.***	**EN 60068-2-1:2007 – 2nd Ed.** – Environmental testing – Part 2: Tests, Test Ae: Cold – heat dissipating, powered throughout		
Manufacturer ***Costruttore***	AESYS S.p.A. Via Pastrengo 7c 24068 Seriate (BG) Italia Tel: +39.0352924111 www.aesys.com		
Start test date ***Data inizio test***	09/03/2020	**End test date** ***Data fine test***	10/03/2020
First issue ***Prima emissione***	12/03/2020		
Laboratory technician ***Tecnico di laboratorio***	Mirco Magoni		
Lab Manager ***Responsabile di laboratorio***	Enrico Braschi		
Revision ***Revisione***	000	**Revision date** ***Data revisione***	Data revisione

Revision	Reason	Name	Sign

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1 DUT – GENERAL PRODUCT INFORMATION
DUT – INFORMAZIONI GENERALI

The DUT (Device Under Test), named **D_CPTIN3207-LS-P1L3AR-EHS1**, is a variable message panel based on TFT LCD technology used for video-information applications.

D_CPTIN3207-LS-P1L3AR-EHS1

DUT – Product identification label

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2 TEST PROCEDURE
PROCEDURA DI TEST

The test was performed according to Aesys internal procedure *IL 22001_Prova A - Freddo.*

3 TEST EQUIPMENT INFORMATION
INFORMAZIONI SULLA STRUMENTAZIONE UTILIZZATA

ID	Description	Model	Manufacturer	Serial n°	Last Calibration Date	Next Calibration Date
48	Climatic room	CH2000D	Angelantoni Industrie	7029	27/02/2019	28/02/2021
112	Data acquisition control unit	MX100	Yokogawa	91N427912	24/06/2019	25/06/2021
290 356	Data acquisition input unit	MX110	Yokogawa	91P527795 91S525693	24/06/2019	25/06/2021
142	Watt meter	WT230	Yokogawa	91F611778	24/06/2019	25/06/2021

4 TEST PARAMETERS
PARAMETRI DI TEST

Test severity level :

Temperature (°C):
- ☐ -65
- ☐ -55
- ☐ -50
- ☐ -40
- ☐ -33
- ☐ -25
- ☐ -20
- ☐ -10
- ☐ -5
- ☐ +5
- ☒ Custom: 0

Duration (h):
- ☐ 2
- ☒ 16
- ☐ 72
- ☐ 96

Environmental conditions:
Temperature range: 15°C to 35°C
Relative humidity: 25 to 75%
Pressure: 860 to 1060 hPa

Test measurements uncertainty:
Temperature: ± 1°C

The measurement uncertainties stated in this document are estimated as extended uncertainty obtained multiplying the standard uncertainty by the coverage factor *k* corresponding to a confidence level of about 95%.

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5 TEST SETUP

TEST SETUP

The EUT shall be place in laboratory ambient environment for 24h before introduce it into the test chamber.
Power and communication cables are connected as required for normal operation.
The DUT is switched ON and a typical test page is running. Brightness value was set to the maximum level.
Then, the test is started, and after a first preconditioning at +25° ± 3°C, the temperature inside the chamber is decreased to the specified severity defined for the test, with a rate change of 1°C/min, during which the DUT functionality is checked.
At the end of this time, the temperature in the chamber is gradually raised to +25° ± 3°C and after a recovery time the EUT is removed from the chamber.
The following parameters and behaviour have been monitored:

Parameter/Behaviour	Evaluation criteria
Mechanical check	No mechanical damage, no cracks
Electrical check	No electrical failure, no abnormal power consumption
Display check	Correct visualization of the define image
Communication check	No loss of data communication, data exchanged are correct
Temperature	Temperature below the limit (if present)

List of thermocouples:

Channel	Position
1	TFT Left
2	TFT Centre
3	TFT Right
4	Backlight
5	LVDS
6	Sens. T° CPU
7	PC
8	Power Supply
9	Int. T°
28	T° Chamber

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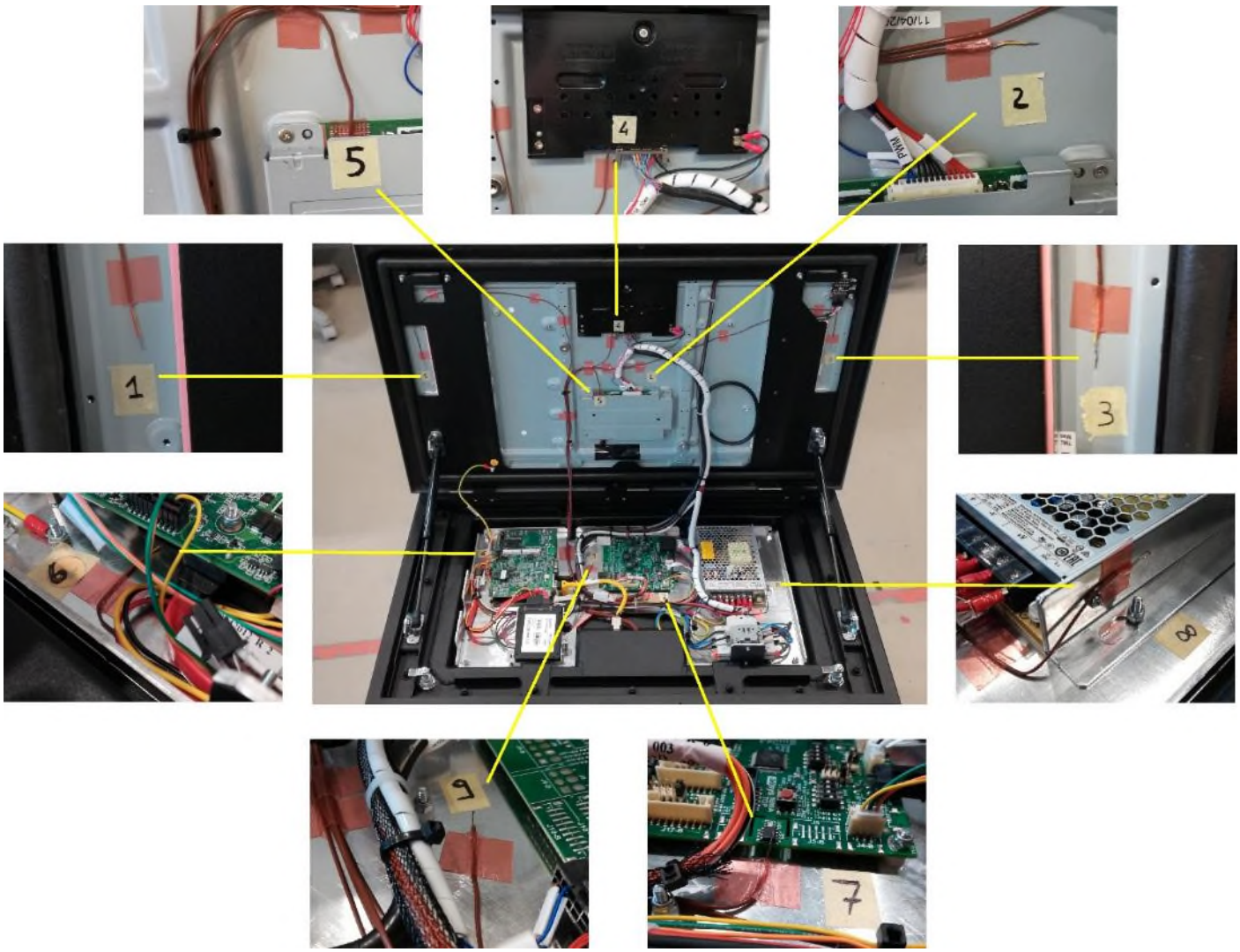
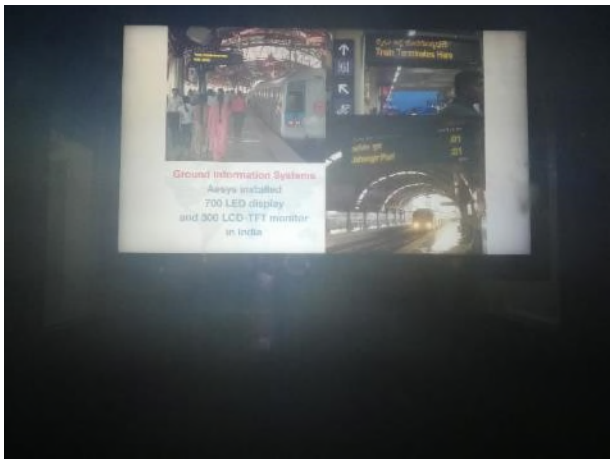
The thermocouples are located in the following points:



The setup of the test is shown in the following pictures:



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6 TEST RESULTS
RISULTATI DEI TEST

6.1 Environmental conditions
Condizioni ambientali

Test	Performance criteria	Result	Verdict
Environmental temperature	Between +15°C and +35°C	25,5 °C	**Pass**
Relative humidity	Between 25% and 75%	52,7 %	**Pass**
Pressure	Between 860 and 1060 hPa	1011 hPa	**Pass**

6.2 Startup verification
Verifica iniziale

Test	Evaluation criteria	Result	Verdict
Mechanical check	No mechanical damage, no cracks	No mechanical damage	**Pass**
Electrical check	No electrical failure, no abnormal power consumption	Voltage: 217,25 V Current: 0,608 A Power: 73,8 W	**Pass**
Display check	Correct visualization of the define image	No loss of visualization	**Pass**
Communication check	No loss of data communication, data exchanged are correct	Constant communication	**Pass**
Temperature	Temperature below the limit (if present)	No temperature limit	**Pass**

6.3 End test verification
Verifica al termine del test

Test	Evaluation criteria	Result/Comments	Verdict
Mechanical check	No mechanical damage, no cracks	No mechanical damage	**Pass**
Electrical check	No electrical failure, no abnormal power consumption	Voltage: 228,249 V Current: 0,562 A Power: 73,8 W	**Pass**
Display check	Correct visualization of the define image	No loss of visualization	**Pass**
Communication check	No loss of data communication, data exchanged are correct	Constant communication	**Pass**
Temperature	Temperature below the limit (if present)	No temperature limit	**Pass**

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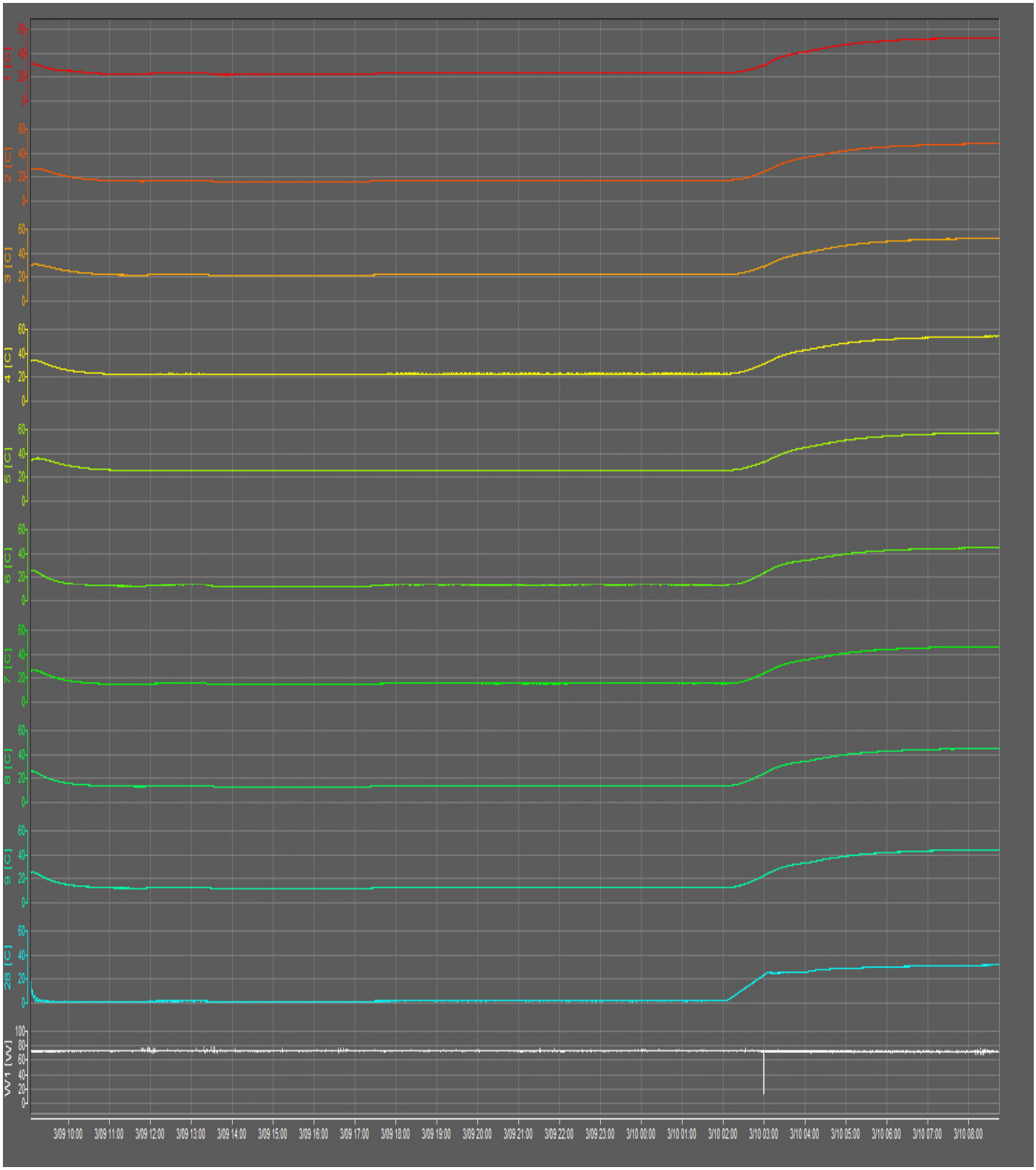
6.4 Test data
Dati del test

The following graph shows the internal temperature, the environmental temperature and the power measured during the entire thermal cycle.



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The minimal temperatures are recorded in the table:

Channel	Position	min. temperature measured before heating start cycle (°C)	Limit (°C)
1	TFT Left	21.9	-
2	TFT Centre	16.3	-
3	TFT Right	21.3	-
4	Backlight	22.1	-
5	LVDS	25.3	-
6	Sens. T° CPU	11.9	-
7	PC	14.5	-
8	Power Supply	13.1	-
9	Int. T°	11.9	-
28	T° Chamber	0.8	-

Test	Evaluation criteria	Result	Verdict
Cold start test	No mechanical and electrical failure No loss of performance No thermal hazard	No mechanical and electrical failure No loss of performance No thermal hazard	**Pass**

6.5 Additional information / Notes:

Informazioni aggiuntive / Note:

END OF TEST REPORT

Fine del test report

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